

Music of the Microspheres

Eigenvalue problems from micro-gyro design

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Householder Symposium XIX

I. Schur (1875–1941)



I. Schur

Prelude

Suppose D diagonal and nonsingular and

$$D^{-1}AD = A$$

Then $a_{ij} = a_{ij}d_i/d_j$. So $d_i \neq d_j \implies a_{ij} = 0$.

Suppose Q orthogonal and

$$Q^*AQ = A.$$

Then each max invariant subspace of Q is invariant for A .

Prelude

A real symmetric, $Q^* A Q = A$, Q has non-real eigenvalues
 \implies
 A has degenerate eigenvalues

Example:

$$Q = \begin{bmatrix} 0 & 1 & 0 \\ 0 & 0 & 1 \\ 1 & 0 & 0 \end{bmatrix}, \quad A = \begin{bmatrix} 2 & 1 & 1 \\ 1 & 2 & 1 \\ 1 & 1 & 2 \end{bmatrix}$$

Role of Symmetry

General picture:

- Matrix (or operator) A commutes with action of some group.
- Invariant subspaces of A are representations.
- Canonical subspaces for different irreducible representations.
- Degeneracy for non-abelian groups
(or cycles longer than two in real symmetric case).

The Real Beginning: A Perfect Wine Glass



Free Vibrations

Generalized eigenvalue problem in weak form

$$\forall \mathbf{w} \in \mathcal{V}, \quad -\omega^2 b(\mathbf{w}, \mathbf{u}) + a(\mathbf{w}, \mathbf{u}) = 0.$$

where

$$b(\mathbf{w}, \mathbf{u}) = \int_{\mathcal{B}} \rho \mathbf{w} \cdot \mathbf{u} \, d\mathcal{B},$$

$$a(\mathbf{w}, \mathbf{u}) = \int_{\mathcal{B}} \boldsymbol{\varepsilon}(\mathbf{w}) : \mathbb{C} : \boldsymbol{\varepsilon}(\mathbf{u}) \, d\mathcal{B}.$$

Role of Symmetry

Generalized eigenvalue problem in weak form

$$\forall \mathbf{w} \in \mathcal{V}, \quad -\omega^2 b(\mathbf{w}, \mathbf{u}) + a(\mathbf{w}, \mathbf{u}) = 0.$$

and suppose for $Q : \mathcal{V} \rightarrow \mathcal{V}$,

$$a(Q\mathbf{w}, Q\mathbf{u}) = a(\mathbf{w}, \mathbf{u})$$

$$b(Q\mathbf{w}, Q\mathbf{u}) = b(\mathbf{w}, \mathbf{u}).$$

Then a max invariant subspace of Q is invariant for the GEP.

Specific picture:

- Rotational symmetry \implies decomposition by Fourier analysis.
- Non-axisymmetric modes come in degenerate pairs (sine/cosine)

Fourier Expansion and Axisymmetric Shapes

Decompose into symmetric \mathbf{u}^c and antisymmetric \mathbf{u}^s in y :

$$\mathbf{u}^c = \sum_{m=0}^{\infty} \Phi_m^c(\theta) \mathbf{u}_m^c(r, z), \quad \mathbf{u}^s = \sum_{m=0}^{\infty} \Phi_m^s(\theta) \mathbf{u}_m^s(r, z)$$

where

$$\begin{aligned} \Phi_m^c(\theta) &= \text{diag}(\cos(m\theta), \sin(m\theta), \cos(m\theta)) \\ \Phi_m^s(\theta) &= \text{diag}(-\sin(m\theta), \cos(m\theta), -\sin(m\theta)). \end{aligned}$$

Modes involve only one azimuthal number m ; degenerate for $m > 1$.

Preserve structure in FE: shape functions $N_j(r, z) \Phi_m^{c,s}(\theta)$

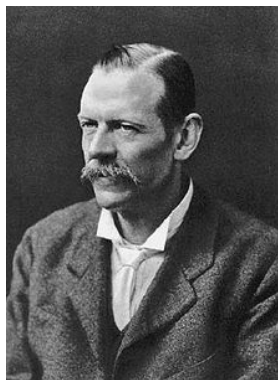
Mass and Stiffness Structure

Finite element system: $\mathbf{M}\ddot{\mathbf{u}}^h + \mathbf{K}\mathbf{u}^h = 0$

$$\mathbf{K} = \begin{bmatrix} \mathbf{K}_0^{cc} & & & & & \\ & \mathbf{K}_1^{ss} & & & & \\ & & \mathbf{K}_1^{cc} & & & \\ & & & \mathbf{K}_2^{ss} & & \\ & & & & \mathbf{K}_2^{cc} & \\ & & & & & \ddots \\ & & & & & & \mathbf{K}_M^{ss} \\ & & & & & & & \mathbf{K}_M^{cc} \end{bmatrix}$$

Mass has same structure.

G. H. Bryan (1864–1928)



- Fellow of the Royal Society (1895)
- *Stability in Aviation* (1911)
- Thermodynamics, hydrodynamics

Bryan was a friendly, kindly, very eccentric individual...

(Obituary Notices of the FRS)

... if he sometimes seemed a colossal buffoon, he himself did not help matters by proclaiming that he did his best work under the influence of alcohol.

(Williams, J.G., The University College of North Wales, 1884–1927)

Bryan's Experiment

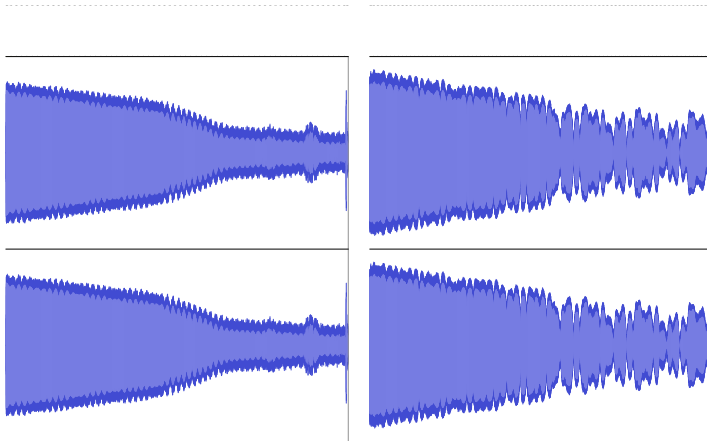


“On the beats in the vibrations of a revolving cylinder or bell”
by G. H. Bryan, 1890

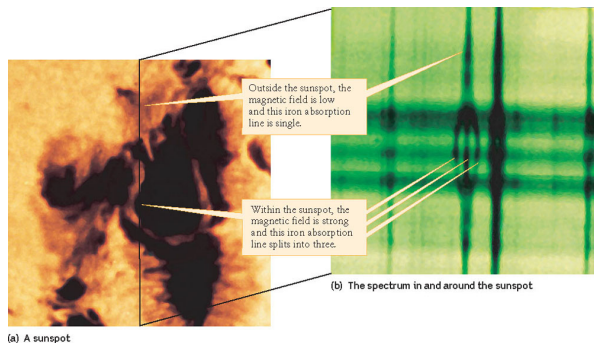
Bryan's Experiment Today



The Beat Goes On



Bryan, Zeeman, Stark, ...



This is a common picture:

- Symmetry leads to degenerate modes
- Perturbations split (some) degeneracies

Fictitious Forces

Free vibration problem in weak form

$$\forall \mathbf{w} \in \mathcal{V}, \quad b(\mathbf{w}, \mathbf{a}) + a(\mathbf{w}, \mathbf{u}) = 0.$$

where b and a are the stiffness and mass forms and

$$\mathbf{a} = \ddot{\mathbf{u}} + 2\boldsymbol{\Omega} \times \dot{\mathbf{u}} + \boldsymbol{\Omega} \times (\boldsymbol{\Omega} \times \mathbf{x}) + \dot{\boldsymbol{\Omega}} \times \mathbf{x}$$

Assumption: Ω^2/ω^2 and $\dot{\Omega}/\omega^2$ are negligible.

The Eigenvalue Problem

Start from weak form (discarding centripetal + Euler forces):

$$\forall \mathbf{w} \in \mathcal{V}, \quad b(\mathbf{w}, \ddot{\mathbf{u}}) + 2b(\mathbf{w}, \boldsymbol{\Omega} \times \dot{\mathbf{u}}) + a(\mathbf{w}, \mathbf{u}) = 0.$$

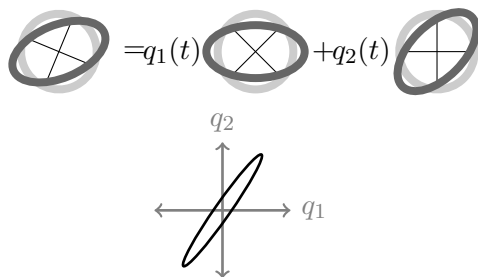
Assume \mathbf{u} and \mathbf{w} in an appropriate FE space:

$$\mathbf{M}\ddot{\mathbf{u}}^h + \mathbf{C}\dot{\mathbf{u}}^h + \mathbf{K}\mathbf{u} = 0$$

where \mathbf{C} is skew and “small.”

Bryan's effect = symmetry breaking by gyroscopic perturbation.

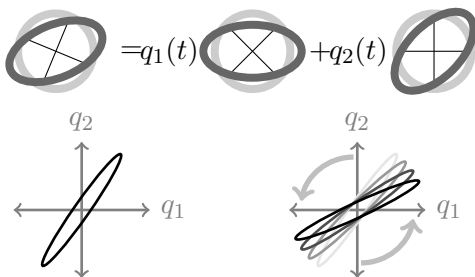
Reduced Dynamics: Stationary Frame



Consider free vibration consisting of two modes of oscillation:

$$\ddot{\mathbf{q}} + \omega_0^2 \mathbf{q} = 0, \quad \mathbf{q}(t) \in \mathbb{R}^2.$$

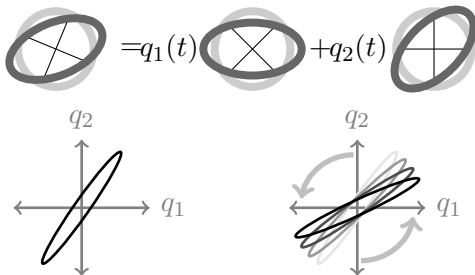
Reduced Dynamics: Rotating Frame



Rate of rotation is $\Omega \ll \omega_0$:

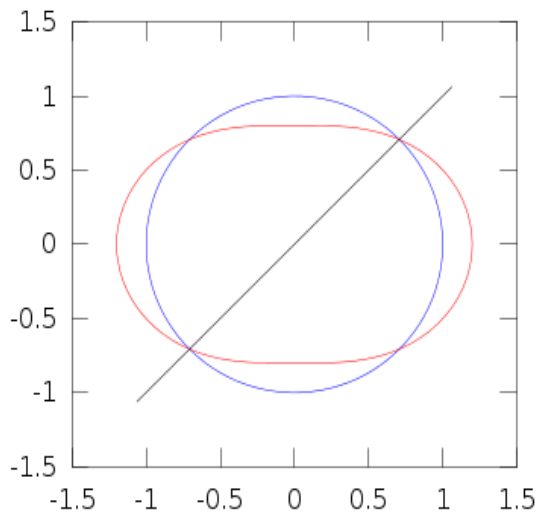
$$\ddot{\mathbf{q}} + 2\beta\Omega\mathbf{J}\dot{\mathbf{q}} + \omega_0^2\mathbf{q} = 0, \quad \mathbf{J} \equiv \begin{bmatrix} 0 & -1 \\ 1 & 0 \end{bmatrix}$$

A General Picture: Rotating Frame



$$\begin{bmatrix} q_1(t) \\ q_2(t) \end{bmatrix} \approx \begin{bmatrix} \cos(-\beta\Omega t) & -\sin(-\beta\Omega t) \\ \sin(-\beta\Omega t) & \cos(-\beta\Omega t) \end{bmatrix} \begin{bmatrix} q_1^0(t) \\ q_2^0(t) \end{bmatrix}.$$

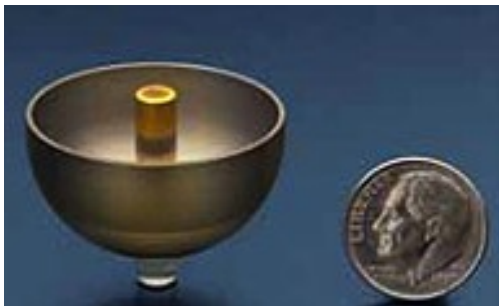
Measuring Rotation



Foucault in Solid State



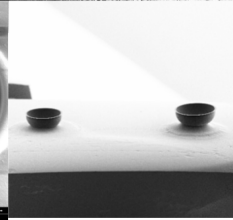
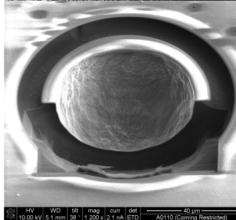
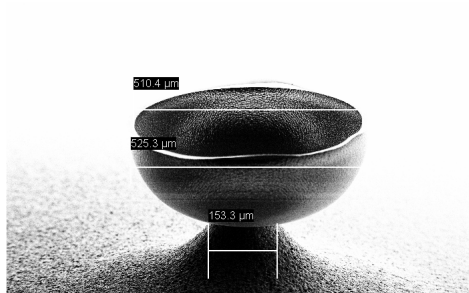
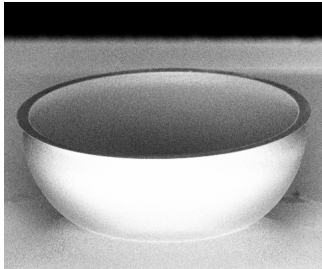
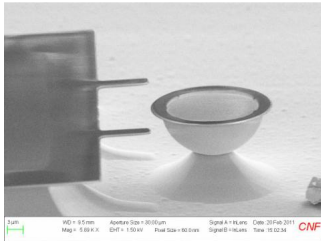
A Small Application



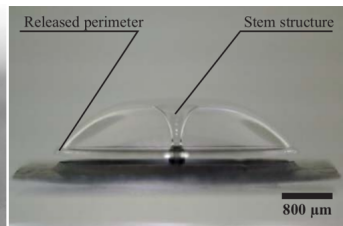
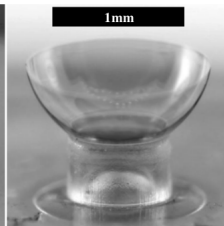
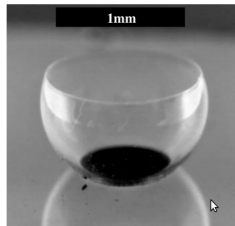
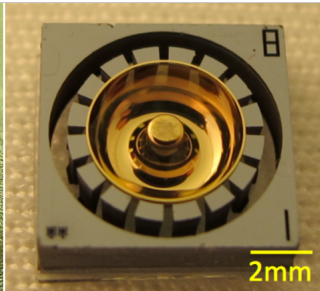
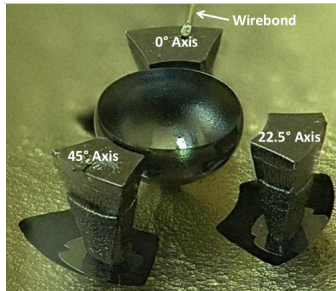
Northrup-Grumman HRG
(developed c. 1965–early 1990s)

See: Donald Mackenzie. *Knowing Machines: Essays on Technical Change*.

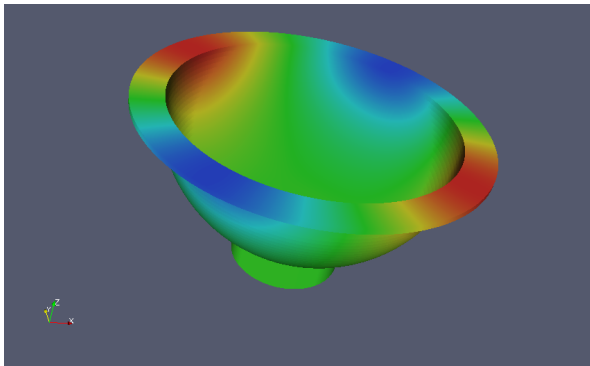
A Smaller Application (Cornell)



A Smaller Application (UMich, GA Tech, Irvine)



The Perturbation Picture



Perturbations split degenerate modes:

- Coriolis forces (good)
- Imperfect fab (bad, but physical)
- Discretization error (non-physical)

Finite Elements

Start from weak form (discarding centripetal + Euler forces):

$$\forall \mathbf{w}, \quad b(\mathbf{w}, \ddot{\mathbf{u}}) + 2b(\mathbf{w}, \boldsymbol{\Omega} \times \dot{\mathbf{u}}) + a(\mathbf{w}, \mathbf{u}) = 0.$$

Assume \mathbf{u} and \mathbf{w} in an appropriate FE space:

$$\mathbf{M}\ddot{\mathbf{u}}^h + \mathbf{C}\dot{\mathbf{u}}^h + \mathbf{K}\mathbf{u} = 0$$

Naive FE tool with auto-mesher \implies numerical symmetry breaking.
Trig shape functions to block diagonalize \mathbf{K} and \mathbf{M} .

What of \mathbf{C} ?

Imperfections: Cross-Axis Sensitivity

Discretize $2b(\mathbf{w}, \boldsymbol{\Omega} \times \dot{\mathbf{u}})$:

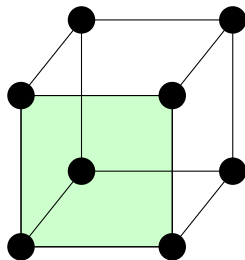
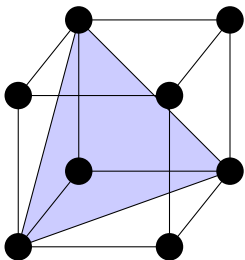
$$\mathbf{C} = \begin{bmatrix} \mathbf{C}_{00} & \mathbf{C}_{01} & & & \\ \mathbf{C}_{10} & \mathbf{C}_{11} & \mathbf{C}_{12} & & \\ & \mathbf{C}_{21} & \mathbf{C}_{22} & \mathbf{C}_{23} & \\ & & \ddots & \ddots & \ddots \end{bmatrix}$$

Off-diagonal blocks come from **cross-axis sensitivity**:

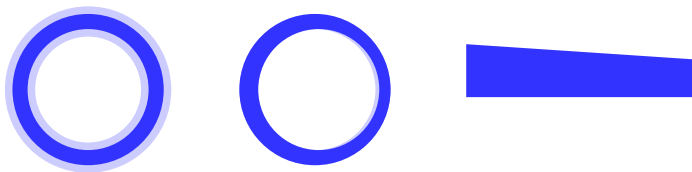
$$\boldsymbol{\Omega} = \Omega_z \mathbf{e}_z + \boldsymbol{\Omega}_{r\theta} = \begin{bmatrix} 0 \\ 0 \\ \Omega_z \end{bmatrix} + \begin{bmatrix} \cos(\theta)\Omega_x - \sin(\theta)\Omega_y \\ \sin(\theta)\Omega_x + \cos(\theta)\Omega_y \\ 0 \end{bmatrix}.$$

Neglect cross-axis effects ($O(\Omega^2/\omega_0^2)$, like centrifugal effect).

Imperfections: Etch Anisotropy



Imperfections: Processing Effects



Representing the Perturbation

Map axisymmetric $\mathcal{B}_0 \rightarrow$ real \mathcal{B} :

$$\mathbf{R} \in \mathcal{B}_0 \mapsto \mathbf{r} = \mathbf{R} + \epsilon \psi(\mathbf{R}) \in \mathcal{B}.$$

Write weak form in \mathcal{B}_0 geometry:

$$b(\mathbf{w}, \mathbf{a}) = \int_{\mathcal{B}_0} \rho \mathbf{w} \cdot \mathbf{a} J d\mathcal{B}_0,$$
$$a(\mathbf{w}, \mathbf{u}) = \int_{\mathcal{B}_0} \boldsymbol{\varepsilon}(\mathbf{w}) : \mathbb{C} : \boldsymbol{\varepsilon}(\mathbf{u}) J d\mathcal{B}_0,$$

where $J = \det(\mathbf{I} + \epsilon \mathbf{F})$ and $\boldsymbol{\varepsilon}(\mathbf{w}) = (\mathbf{F}^{-T} \nabla \mathbf{u})^s$ with $\mathbf{F} = \partial \psi / \partial \mathbf{R}$.

Decomposing ψ

Do Fourier decomposition of ψ , too! Consider case where

m = only azimuthal number of w

n = only azimuthal number of u

p = only azimuthal number of ψ

Dominant Fourier modes:

- Over/under etch ($p = 0$)
- Mask misalignment ($p = 1$)
- Thickness variations ($p = 1$)
- Anisotropy of etching single-crystal Si ($p = 3$ or $p = 4$)

Selection Rules

Consider

$$a(\mathbf{w}, \mathbf{u}) = \int_{\mathcal{B}_0} \varepsilon(\mathbf{w}) : \mathbf{C} : \varepsilon(\mathbf{u}) J d\mathcal{B}_0$$

Dependence of terms on θ is:

$$\begin{array}{ll} \varepsilon(\mathbf{w}): & t(m\theta) \quad (O(1) + O(\epsilon)t(p\theta) + O(\epsilon^2)t(2p\theta) + \dots) \\ \varepsilon(\mathbf{w}): & t(n\theta) \quad (O(1) + O(\epsilon)t(p\theta) + O(\epsilon^2)t(2p\theta) + \dots) \\ \mathbf{J}: & (O(1) + O(\epsilon)t(p\theta) + O(\epsilon^2)t(2p\theta) + \dots) \end{array}$$

where $t(n\theta) = \text{“trig in } n\theta\text{”}$

Then we have *selection rules*

$$a(\mathbf{w}, \mathbf{u}) = \begin{cases} O(\epsilon^k), & |m \pm n| = kp \\ 0, & \text{otherwise} \end{cases}$$

Similar picture for b .

Block Matrix Structure

Ex: $p = 2$

$$\mathbf{K} = \begin{bmatrix} \mathbf{K}_0 & \epsilon & \epsilon^2 & \epsilon^3 \\ \epsilon & \mathbf{K}_1 & \epsilon & \epsilon^2 \\ \epsilon^2 & \epsilon & \mathbf{K}_2 & \epsilon \\ \epsilon^3 & \epsilon^2 & \epsilon & \mathbf{K}_3 \\ & & & \epsilon & \mathbf{K}_4 \\ & & & & \epsilon & \mathbf{K}_5 \\ & & & & & \epsilon & \mathbf{K}_6 \\ & & & & & & \ddots \end{bmatrix}$$

Note: Diagonal blocks perturbed at $O(\epsilon^k)$ when $kp = 2m$.

\Rightarrow eigenvalues unchanged at first order for $p \neq 2m$.

Block Matrix Structure

Let $\mathbf{T}(\lambda) = \mathbf{K} - \lambda\mathbf{M}$, solve $\mathbf{T}(\lambda)v = 0$.

$$\mathbf{T} = \begin{bmatrix} \mathbf{T}_0 & & \epsilon & & \epsilon^2 & & \epsilon^3 \\ & \mathbf{T}_1 & & \epsilon & & \epsilon^2 & \\ \epsilon & & \mathbf{T}_2 & & \epsilon & & \epsilon^2 \\ & \epsilon & & \mathbf{T}_3 & & \epsilon & \\ \epsilon^2 & & \epsilon & & \mathbf{T}_4 & & \epsilon \\ & \epsilon^2 & & \epsilon & & \mathbf{T}_5 & \\ \epsilon^3 & & \epsilon^2 & & \epsilon & & \mathbf{T}_6 \\ & & & & & & \ddots \end{bmatrix}$$

Schur complement onto \mathbf{T}_2 block. No effects at $O(\epsilon)$...

Block Matrix Structure

Let $\mathbf{T}(\lambda) = \mathbf{K} - \lambda\mathbf{M}$, solve $\mathbf{T}(\lambda)v = 0$.

$$\mathbf{T} = \begin{bmatrix} \mathbf{T}_0 & & \epsilon & & \epsilon^2 & & \epsilon^3 \\ & \mathbf{T}_1 & & \epsilon & & \epsilon^2 & \\ \epsilon & & \mathbf{T}_2 & & \epsilon & & \epsilon^2 \\ & \epsilon & & \mathbf{T}_3 & & \epsilon & \\ \epsilon^2 & & \epsilon & & \mathbf{T}_4 & & \epsilon \\ & \epsilon^2 & & \epsilon & & \mathbf{T}_5 & \\ \epsilon^3 & & \epsilon^2 & & \epsilon & & \mathbf{T}_6 \\ & & & & & & \ddots \end{bmatrix}$$

Schur complement onto \mathbf{T}_2 block. At $O(\epsilon^2)$, see coupling to two blocks.

Impact of Selection Rules

- Fast FEA: Can neglect some wave numbers / blocks
- All assuming no accidental (near) degeneracies
- First order: Only need diagonal blocks
- Second order: Keep diagonal plus “directly coupled”.

Qualitative Information

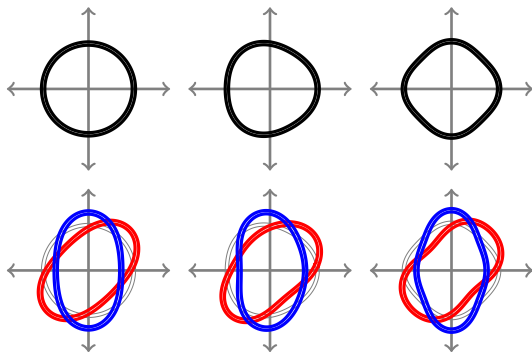
Operating wave number m , perturbation number p :

$p = 2m$	frequencies split by $O(\epsilon)$
$kp = 2m$	frequencies split at most $O(\epsilon^2)$
$p \neq 2m$	frequencies change at $O(\epsilon^2)$, <i>no split</i>
$p = 1$ $p = 2m \pm 1$	$O(\epsilon)$ cross-axis coupling.

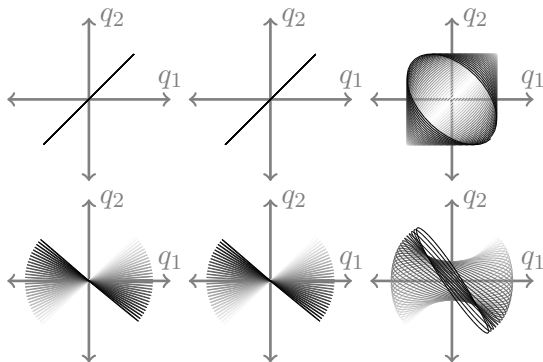
Note:

- $m = 2$ affected at first order by $p = 0$ and $p = 4$ (and $O(\epsilon^2)$ split from $p = 1$ and $p = 2$).
- $m = 3$ affected at first order by $p = 0$ and $p = 6$ (and $O(\epsilon^2)$ split from $p = 1$ and $p = 3$).

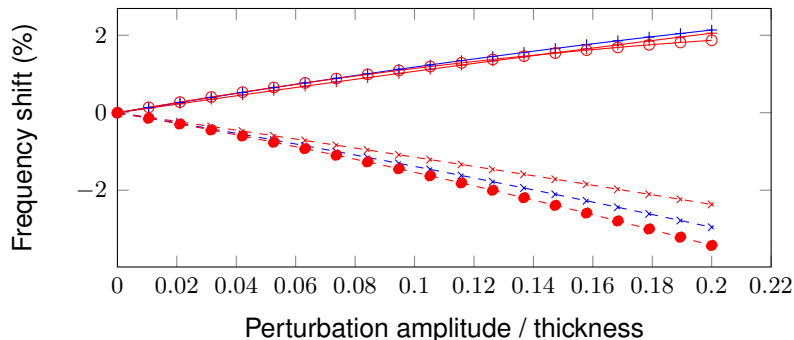
Analyzing Imperfect Rings



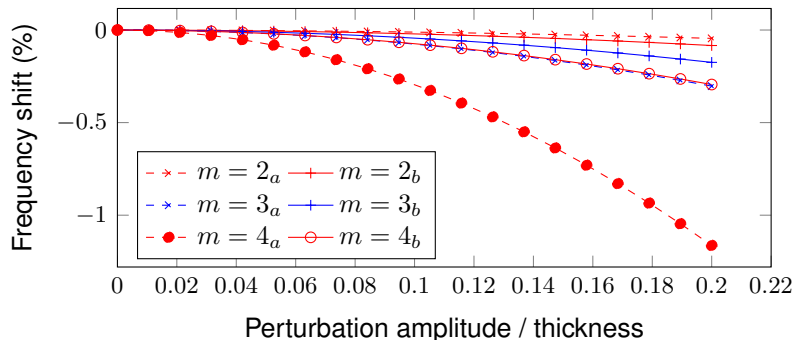
Analyzing Imperfect Rings



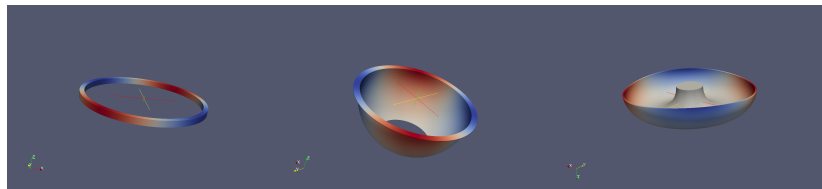
Mode Split for Rings: $\psi(r, \theta) = (\cos(2m\theta), 0)$.



Mode Split for Rings: $\psi(r, \theta) = (\cos(m\theta), 0)$.



Beyond Rings: AxFEM



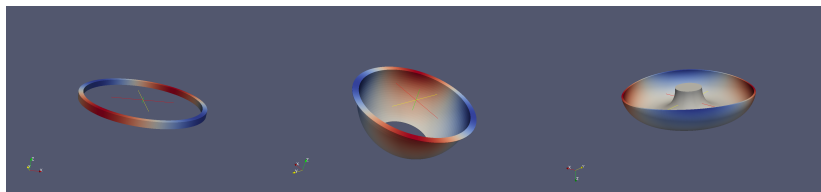
- Mapped finite / spectral element formulation
- Low-order polynomials through thickness
- High-order polynomials along length
- Trig polynomials in θ
- Agrees with results reported in literature
- Computes sensitivity to geometry, material parameters, etc.

Further Steps

Lots of possible directions:

- Symmetry breaking through damping?
- Integration with fabrication simulation?
- Joint optimization of geometry and fabrication?

Thank You



Yilmaz and Bindel

“Effects of Imperfections on Solid-Wave Gyroscope Dynamics”

Proceedings of IEEE Sensors 2013, Nov 3–6.

Thanks to DARPA MRIG + Sunil Bhawe and Laura Fegely.